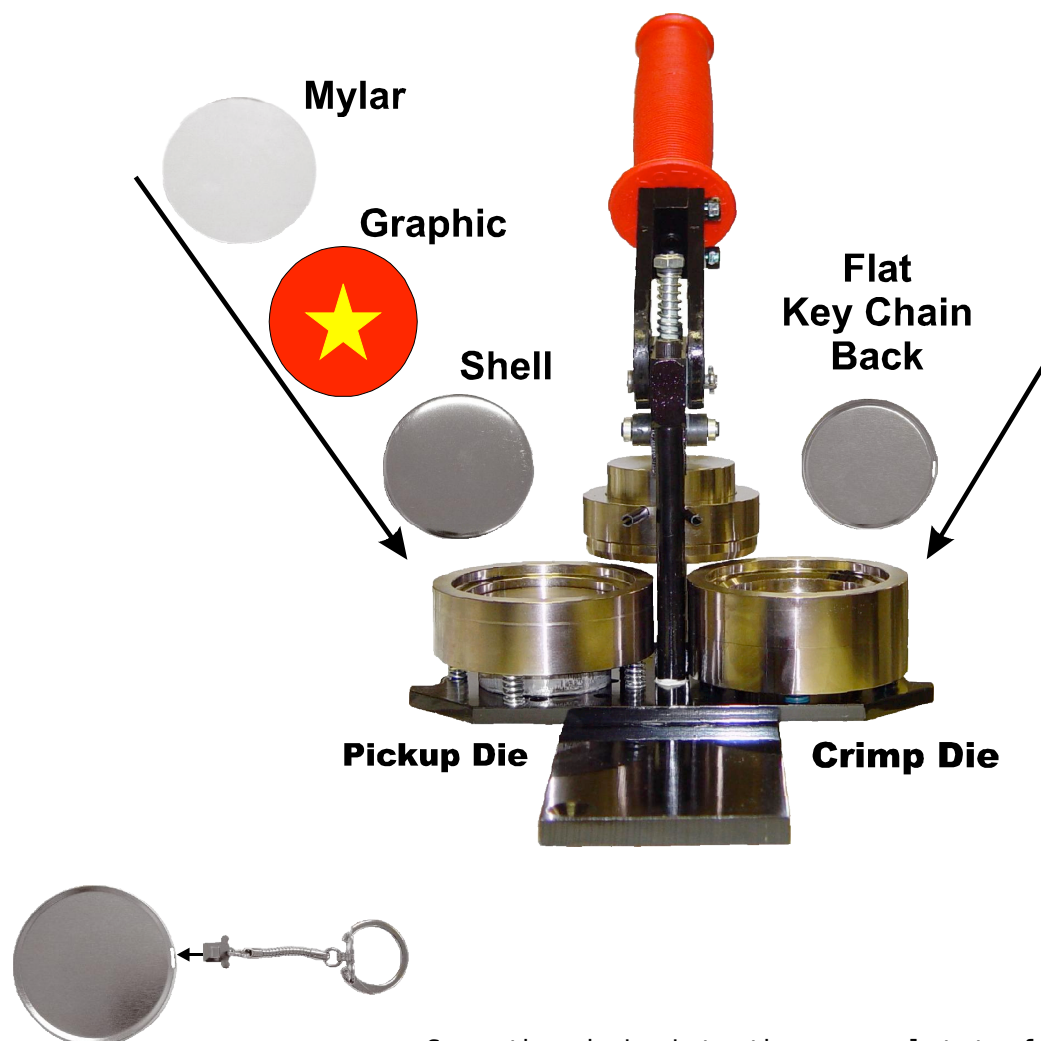


## HOW TO MAKE A KEY RING

1. Identify the crimp die and pickup die.
2. Insert a shell into the pickup die with the sharp edge facing downward. Place the graphic on top of the shell, and the mylar on top of the graphic.
3. Rotate the die table one-half turn clockwise until the die table stop is against the outer column.
4. Pull the handle down as far as it will go and raise it back up to its rest position.
5. Place a flat key chain back into the crimp die sharp side up.
6. Rotate the die table one-half turn counter clockwise until the die table stop is against the outer column.
7. Pull the handle down as far as it will go and raise it back up to its rest position.
8. Rotate the die table and remove the button.
9. Snap in one of the three key chain options into the open slot on the side of the back to finish the key chain.



the key ring.

Snap the chain into the open slot to finish

We recommend using 80 GSM weight paper- this is regular printer paper